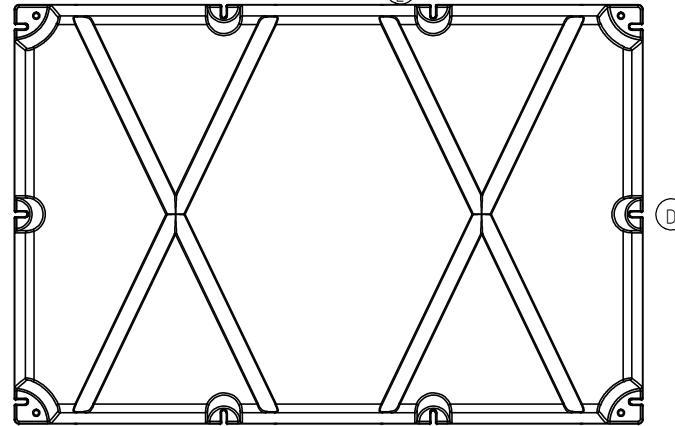
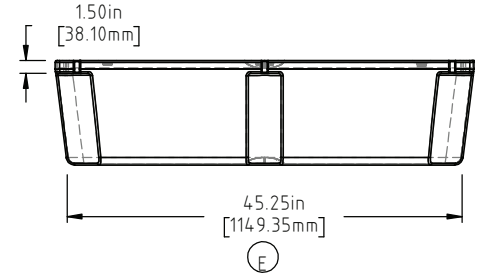
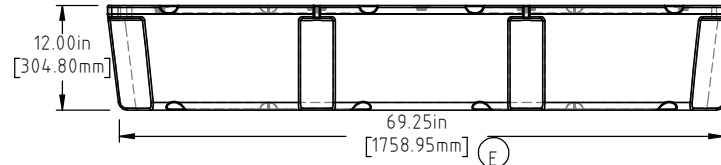
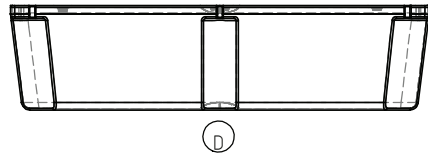
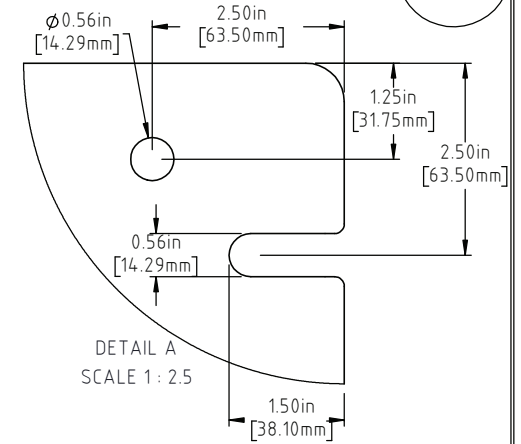
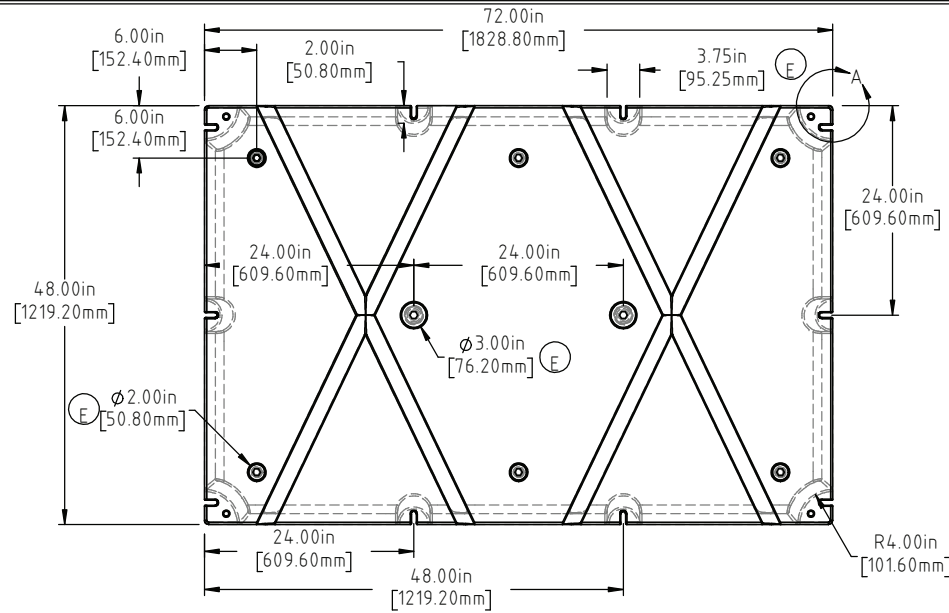


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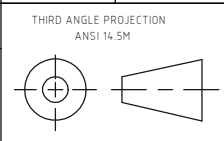


NOTE: BUOYANCY IS 1369 LBS.(620.97 KG)

E	DIMENSIONS UPDATED. SPINWELD DETAILS ADDED.	ADH 11/16/16	3321
D	BOTTOM/SIDE VIEWS ADDED TO PRINT.	ADH 12/4/14	2971
C	78 LBS WAS 77 LBS, 1369 LBS WAS 1350 LBS	ADH 6/25/12	2420
B	METRIC DIMENSIONS ADDED	ADH 6/18/08	1685
A	ADD BUOYANCY NOTE	GWC 1/10/07	
A	CHANGE WEIGHTS FF WAS 97	GWC 1/10/07	
REV	DESCRIPTION	BY / DATE	CCN


DRAWN / DATE DEAN 11/18/94	MATERIAL POLYETHYLENE E
APPRD. / DATE ADH 11/6/07	

ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED
 POLYETHYLENE
 ±1% @ 68°F



SHOT WEIGHT: 54 LBS. (24.49 KG.)
 SHIPPING WEIGHT: SEE NOTES
 FINISH:

NOTES: (A)(C)
 1.) AF 54 LBS. (24.49 KG.)
 2.) FF 78 LBS. (35.38 KG.)
 3.) 0.150 IN (3.81 mm) NOM. WALL



Den Hartog INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

DESCRIPTION	48 X 72 X 12 FLOAT	
SCALE	N.S.	PART NO. 4872-12