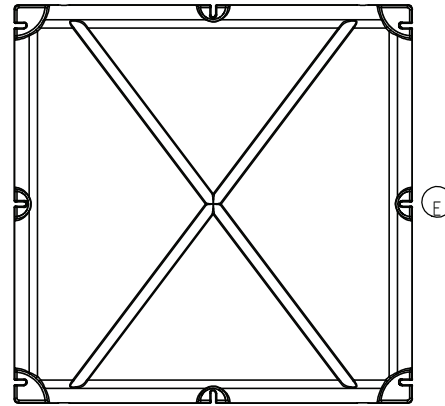
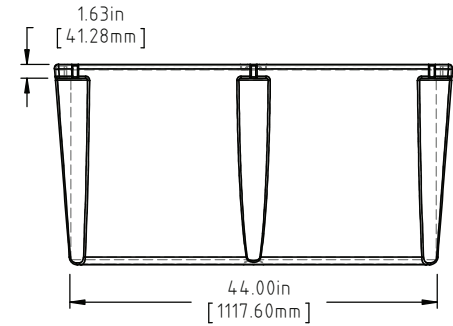
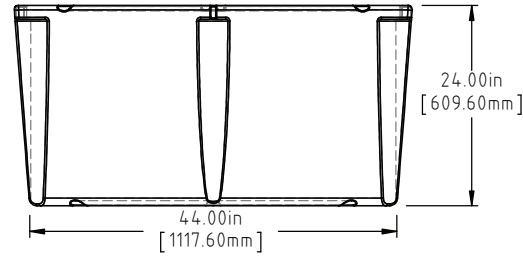
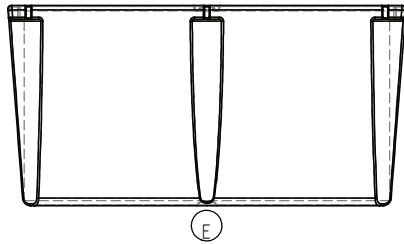
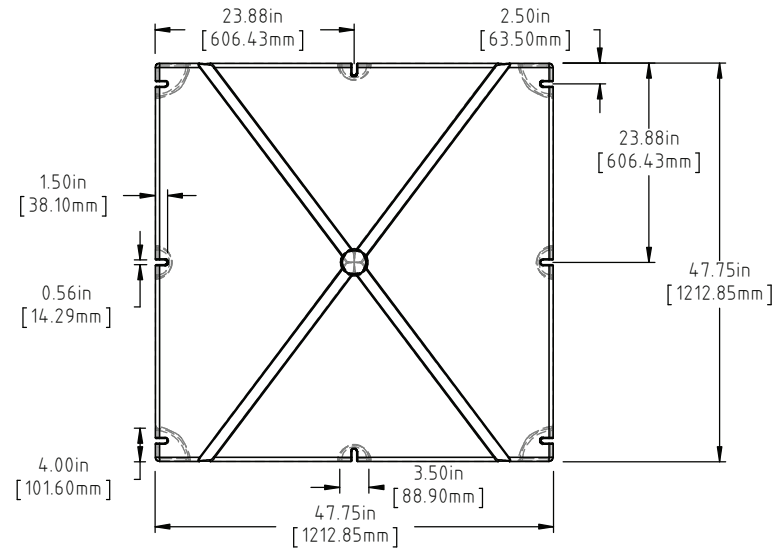


Copyright. All information furnished within this document, electronic file or design correspondence is the property of Den Hartog Industries, Inc. and shall not be used, disclosed to others or copied without the expressed written consent of Den Hartog Industries, Inc.



E	BOTTOM AND SIDE VIEWS ADDED TO PRINT	ADH 12/4/14	2971
D	86 LBS WAS 83 LBS, 1738 LBS WAS 1741 LBS	ADH 6/25/12	2420
C	METRIC DIMENSIONS ADDED	ADH 6/20/08	1685
B	ADD BUOYANCY NOTE	GWC 1/10/07	
A	CHANGE WEIGHTS FF WAS 88	12/27/05	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE DHJ 3/10/98	MATERIAL POLYETHYLENE
APPRD. / DATE ADH 11/5/07	

(B)(D)
NOTE: BUOYANCY IS 1738 LBS.(788.34 KG)

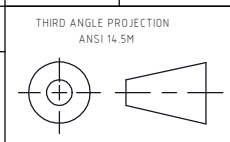


Den Hartog
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED	
POLYETHYLENE ±1% @ 68°F	METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°



SHOT WEIGHT: 54 LBS. (24.49 KG.)	NOTES: (A)(D) 1.) AF 54 LBS. (24.49 KG.) 2.) FF 86 LBS. (39.01 KG.) 3.) 0.150 IN (3.81 mm) NOM. WALL
SHIPPING WEIGHT: SEE NOTES	
FINISH:	

DESCRIPTION 48 X 48 X 24 FLOAT
SCALE N.S.
PART NO. 4848-24