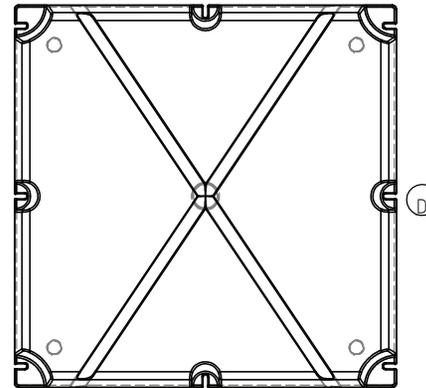
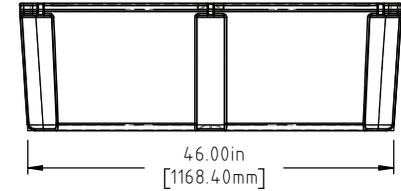
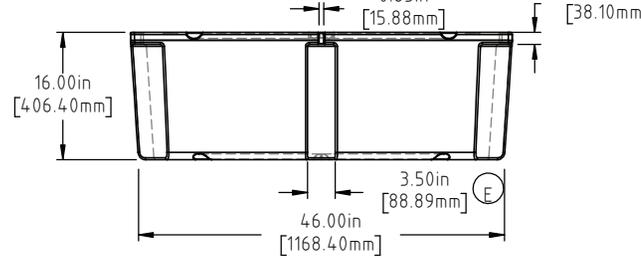
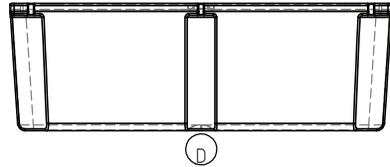
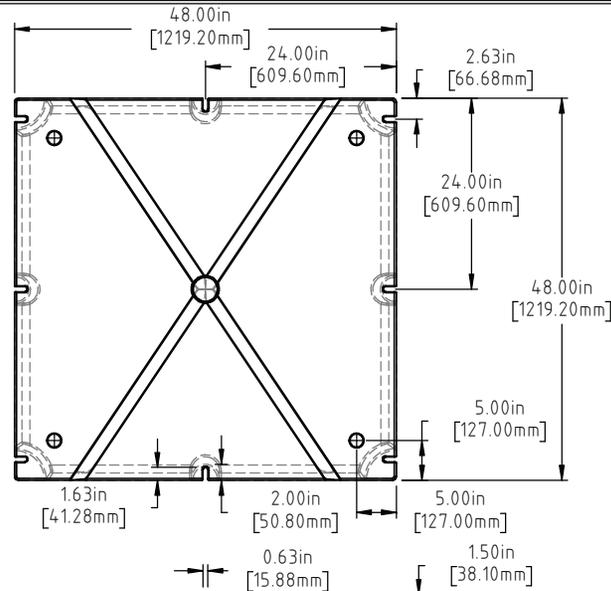


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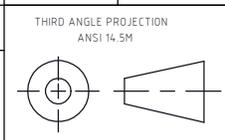


E	3.50" WAS 3.25"	ADH 11/16/16	3321
D	BOTTOM/SIDE VIEWS ADDED TO PRINT.	ADH 12/4/14	2971
C	67 LBS WAS 65 LBS, 1182 LBS WAS 1215 LBS	ADH 6/25/12	2420
B	METRIC DIMENSIONS ADDED	ADH 2/27/08	1685
A	ADD BUOYANCY NOTE	GWC 1/10/07	
A	CHANGE WEIGHTS AF WAS 42 FF WAS 73	GWC 1/10/07	
1	CHANGE WEIGHTS	11/16/94	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE DEAN 4/18/94	MATERIAL POLYETHYLENE
APPRO. / DATE ADH 11/5/07	

NOTE: BUOYANCY IS 1182 LBS.(180.64 KG)

ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED	
POLYETHYLENE ±1% @ 68°F	METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°



SHOT WEIGHT: 45 LBS. (20.41 KG.)	NOTES: (A)(C) 1.) AF 45 LBS. (20.41 KG.) 2.) FF 67 LBS. (30.39 KG.) 3.) 0.150 IN (3.81 mm) NOM. WALL
SHIPPING WEIGHT: SEE NOTES	
FINISH:	



Den Hartog

INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

DESCRIPTION	48 X 48 X 16 FLOAT	
SCALE	N.S.	PART NO. 4848-16