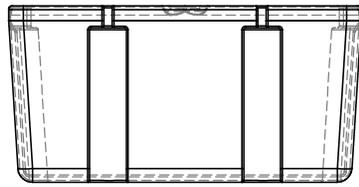
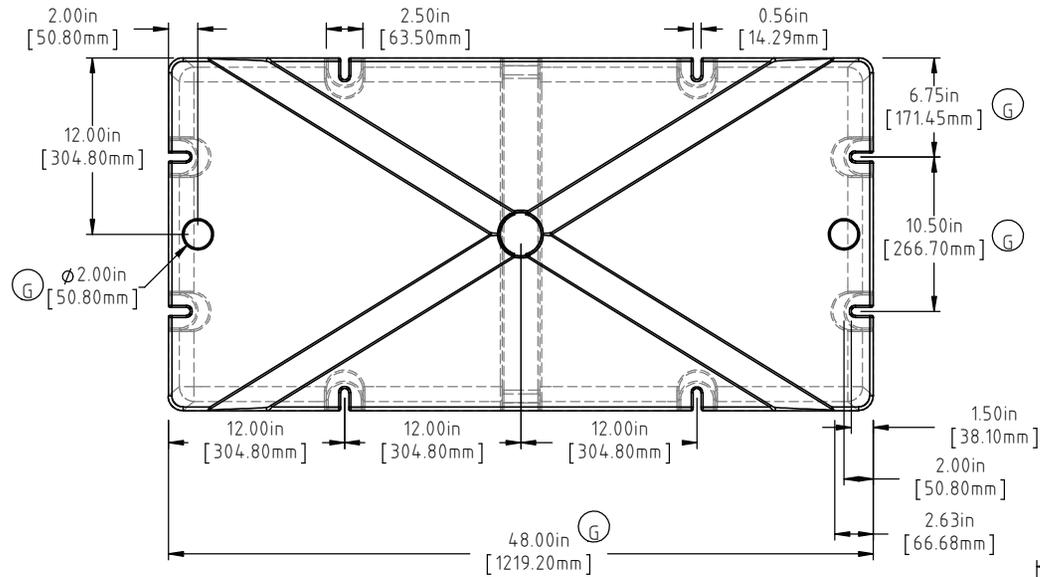
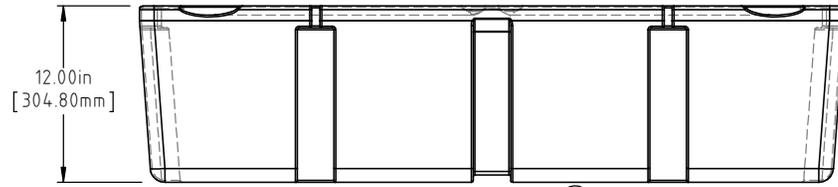


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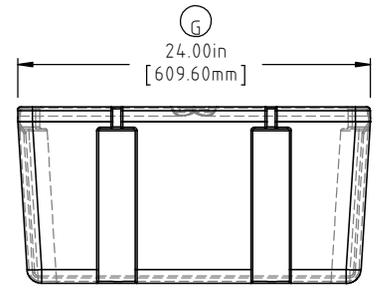
E



12.00in [304.80mm]

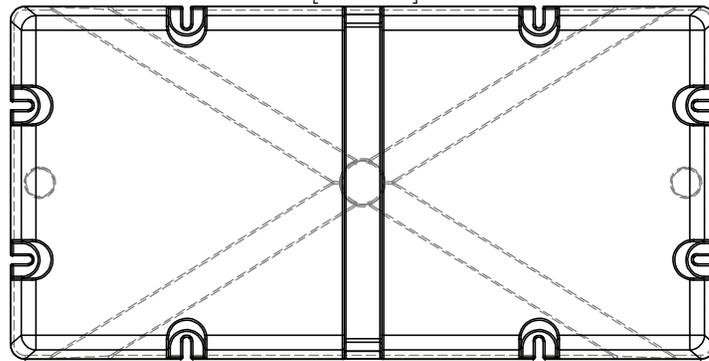
46.38in [1177.93mm]

1.50in [38.10mm]



24.00in [609.60mm]

22.63in [574.68mm]



F

NOTE: BUOYANCY IS 433 LBS.(196.41 KG)

G	48.00" WAS 47.75", 24.00" WAS 23.75", CORRESPONDING DIMENSIONS UPDATED. SPINWELD DETAILS ADDED.	ADH 11/17/15	3159
F	BOTTOM AND SIDE VIEWS ADDED TO PRINT	ADH 12/4/14	2971
E	33 LBS WAS 31 LBS	ADH 6/20/12	2420
D	METRIC DIMENSIONS ADDED	ADH 6/25/08	1685
C	ADD BUOYANCY NOTE	GWC 1/8/07	
C	CHANGE WEIGHTS AF WAS 22 FF WAS 36	GWC 1/8/07	
B	CHANGED NOM. WALL	12-20-98	
A	CHANGE WEIGHTS	11/16/94	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE	MATERIAL
DEAN 2/24/94	POLYETHYLENE
APPRD. / DATE	
ADH 11/5/07	

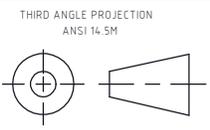


**Den Hartog**  
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED  
POLYETHYLENE METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°  
±1% @ 68°F



SHOT WEIGHT: 23 LBS. (10.43 KG.)  
SHIPPING WEIGHT: SEE NOTES  
FINISH:

NOTES: B C E  
1.) AF 23 LBS. (10.43 KG.)  
2.) FF 33 LBS. (14.97 KG.)  
3.) 0.150 IN (3.81 mm) NOM. WALL

DESCRIPTION	24 X 48 X 12 FLOAT
SCALE	N.S.
PART NO.	2448-12